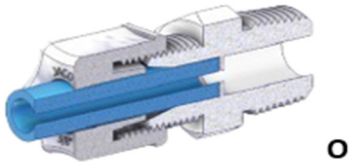
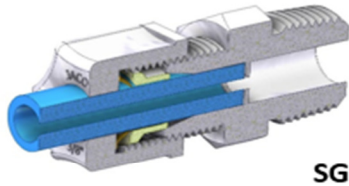


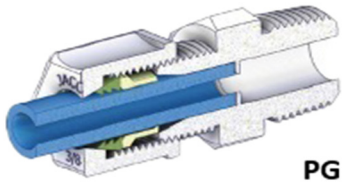
NUT SELECTION



Ferrule nut with integral sleeve, low-pressure applications, soft plastic tubing - 50 PSI max



Steel gripper nut for use with hard smooth surfaced tubing - 220 PSI MAX



Plastic gripper nut for use with plastic tubing - 220 PSI MAX

MATERIAL SELECTION

Jaco recommends PVDF for applications with chlorine solutions above 1 PPM. See website for further details.

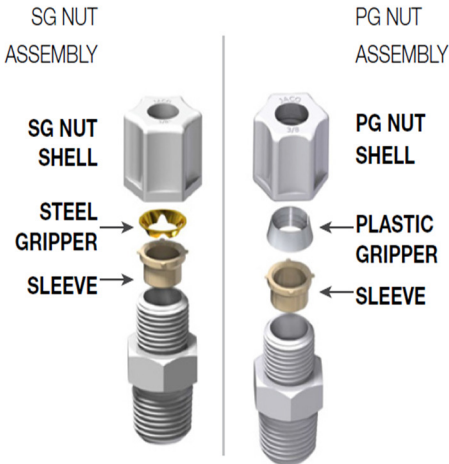
NUT ASSEMBLY

ASSEMBLY INSTRUCTIONS FOR JACO NUTS

Please follow these diagrams in assembling NUTS.

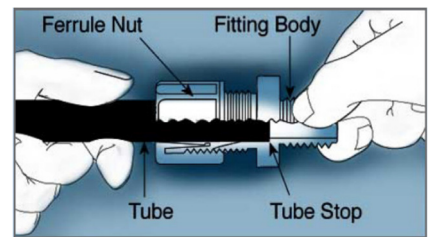
As shown below, insert GRIPPER into NUT.

Push SLEEVE into NUT assembly.



TUBING INSTALLATION INSTRUCTIONS

1. Cut tubing end squarely and remove all burrs.
2. Insert the tubing through the back of the nut all the way through the nut assembly to the tube stop in the fitting body (see illustration). If tubing does not enter the nut easily, loosen the nut one turn and then insert the tubing all the way to the tube stop in the fitting body.



Tubing must be fully inserted into fitting

3. Turn the nut hand tight
4. Wrench tighten the nut 1 ½ to 2 turns.
5. All nuts must be retightened when the system reaches projected operating temperature.

NOTE- Squeaking sound when tightening nut is normal. For pipe-threaded connections at minimum, Teflon tape must be used. For best results, pipe thread sealant should be used.



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